

# PERRY JOHNSON LABORATORY ACCREDITATION, INC.

# Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

## EPSICAL, S.A de C.V.

Av. Las Puentes No. 207, Col. Las Puentes 2do. Sector San Nicolás de los Garza, Nuevo León, México C.P. 66460

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

## ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Optical, Electrical, Chemical, Mass, Force and Weighing Devices, Dimensional, Thermodynamic, Mechanical and Time and Frequency Calibration (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen

President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084 Initial Accreditation Date: Issue Date: Expiration Date:

March 30, 2008 January 05, 2025 January 31, 2027

n 30, 2008 January 05, 2025 January 31, 2027

Accreditation No.: Certificate No.: 60097 L25-12

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: <a href="www.pjlabs.com">www.pjlabs.com</a>



## EPSICAL, S.A de C.V

Av. Las Puentes No. 207, Col. Las Puentes 2do. Sector San Nicolás de los Garza, Nuevo León, México. C.P. 66460 Contact Name: Orlando Reyes Hernandez Phone: 818-057-5931

Accreditation is granted to the facility to perform the following calibrations:

#### **Optical**

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Reflectance	360 nm to 740 nm 10 % to 90 %	0.5% reflectance (ρ)	Reflectance	NPL Measurement Good Practice Guide No.95 and
Spectrometers Reflectance Color Spectrometers <sup>FO</sup>	reflectance (ρ)		Standards, Color Tiles	No. 96
Reflectance Color Standards <sup>F</sup>	Color Interval: CIE L*: 35 to 84 CIE a*: -28 to 40 CIE b*: -27 to 77	CIE L*: 0.42 CIE a*: 0.35 CIE b*: 0.71	Konica Minolta Spectrophotometer Model CM2500d	
Transmittance Spectrophotometers <sup>FO</sup>	τ: 1 % T to 90 % T Spectral Bandwidth (2 nm)	(0.24τ + 0.08) % T	HACH Spectrophotometer Model DR2700	CENAM Technical Guide
	λ: 361.2 nm to 879.2 nm Spectral Bandwidth (2 nm)	3 nm		
Neutral Density Filters <sup>F</sup>	τ:1 % T to 90 % T ( 440 nm to 750 nm)	$(0.24\tau + 0.075)$ % T		
Band Pass Filters <sup>F</sup>	λ: 361.2 nm to 879.2 nm Spectral Bandwidth (5 nm)	3 nm		
Gloss Meters <sup>FO</sup>	Angle 20°: 92 Gloss Units	0.25 Gloss Units	High Gloss Glass Gloss Meter Tri-	NPL Measurement Good Practice Guide No.94
	Angle 60°: 95 Gloss Units	0.25 Gloss Units	angle 4-PT-OB-B3	
	Angle 85°: 99 Gloss Units	0.25 Gloss Units	4-PT-OB-PB	
Hi-Gloss Tiles <sup>F</sup>	Angle 20°: 92 Gloss Units	0.25 Gloss Units		
	Angle 60°: 95 Gloss Units	0.25 Gloss Units		
	Angle 85°: 99 Gloss Units	0.25 Gloss Units		
Equipment for Visual Appraisal of the Colors and Color Difference <sup>O</sup>	900 lux to 11 000 lux Light Chambers	(17.16 + 3.35 x 10 <sup>-4</sup> L) lux	Light Meter 4-PT-OI-CA	ASTM D-1729
Light Meters <sup>F</sup>	1 lux to 20 000 lux	(0.658 + 4.19 x 10 <sup>-4</sup> L) lux	Quartz Tungsten Halogen Lamps Light Meter 4-PT-OI-LX	NIST Special Publication 250-95
Refraction Index <sup>F</sup> (Refractometer)	5 °Brix to 80 °Brix	(0.04 + 0.008R) °Brix	Certified Refractometer Reference Refraction Solutions (Brix)	OIML 108 Refractometers for the Measurement of the Sugar Content of Fruit Juices



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#### Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Temperature Calibration, Indication and Control Equipment used with Thermocouple Type J <sup>FO</sup>	-200 °C to 1 100 °C	0.35 °C	Cypon Multifunction Process Calibrator Electrical Simulation of Thermocouple Output	Euramet-cg-11 ASTM E230/ E230M
Temperature Calibration, Indication and Control Equipment used with Thermocouple Type K <sup>FO</sup>	-200 °C to 1 100 °C	0.35 °C	4-PT-ET-TD	
Temperature Calibration. Indication and Control Equipment used with RTD Pt $100^{\text{F}}$ (27.08 $\Omega$ to 360.55 $\Omega$ )	-100 °C to 800 °C	0.02 °C	Cypon Multifunction Process Calibrator Electrical Simulation of RTD Output 4-PT-ET-TD	Euramet_cg-11 ASTME1137/ E1137M

#### Chemical

Chemical				
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Kinematic Viscometers <sup>FO</sup> Flow Cups, Glass Capillary Kinematic Viscometers  Note: All ranges are at 25°C	68.4 mm <sup>2</sup> /s 160.4 mm <sup>2</sup> /s 477 mm <sup>2</sup> /s	0.5 % of reading 0.3 % of reading 0.1 % of reading	Cannon Certified Liquids Standards 4-PT-QV-CPA 4-PT-QV-TBCNN	ASTM D1200 ASTM D4212 ASTM D446
Dynamic Viscometers - Rotational Viscometers <sup>FO</sup> Note: All ranges are at 25°C	500 Pa·s 1 000 Pa·s 5 000 Pa·s 12 500 Pa·s	1.1 % of reading 1.1 % of reading 1.1 % of reading 1.1 % of reading	Brookfield and Cannon Viscosity Standards Calibration 4-PT-QV-ROCP	ASTM E-2975
Potential of Hydrogen - pH Meters <sup>FO</sup>	4 pH 7 pH 10 pH	0.34 % of reading 0.24 % of reading 0.19 % of reading	pH 4 Buffer pH 7 Buffer pH 10 Buffer 4-PT-QP-PH	ASTM D-1293



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#### Chemical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Conductivity Meters <sup>FO</sup>	84 μS/cm	1.1 μS/cm	Control, Thermo	ASTM D-1125
	1 423 μS/cm	5.5 µS/cm Electron, HANNA Ricca Chemical		
	12 880 μS/cm	60 μS/cm	Companies Standard Solutions 4-PT-QC-CO	
Turbidity Meters <sup>FO</sup>	20 NTU	2 NTU	Formazin Standards	ASTM D 7315
	800 NTU	49 NTU	4-PT-QT-TB	
	1 000 NTU	51 NTU		
	4 000 NTU	85 NTU		

Mass, Force and Weighing Devices

Mass, Porce and We	agining Devices			
MEASURED INSTRUMENT, OUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED	CALIBRATION EQUIPMENT AND REFERENCE	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
QUANTITI OK GAUGE	WHERE AFFROFRIATE)	AS AN UNCERTAINTY (±)	STANDARDS USED	OR PROCEDURES USED
Weight Class	1 g	0.03 mg	ABBA Substitution	4-RI-MM-MS1GR
F1, F2, M1, M2, M3 <sup>F</sup>	2 g	0.03 mg	Method	OIML R 111
	5 g	0.05 mg	Analytical Scale Mettler Toledo	
	10 g	0.05 mg	(Res.= 0.01 mg)	
	20 g	0.05 mg	OIML E2 Weights	
	50 g	0.07 mg		
	100 g	0.09 mg		
Weight Class	200 g	0.9 mg	ABBA Substitution	OIML R 111
F2, M1, M2, M3 <sup>F</sup>	500 g	1.6 mg	Method.	
	1 000 g	2.5 mg	Weight Class F1	
	1 000 g	2.3 mg	OIML	
			Analytical Scale	
			Sartorius	
			(Res.= 1 mg)	
			4-RI-MM-MS1GR	



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Mass, Force and Weighing Devices

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MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Weight Class	2 000 g	5 mg	ABBA Substitution	OIML R 111
F2, M1, M2, M3 <sup>F</sup>	5 000 g	5 mg	Method	
			Weight F1 OIML	
			Scale Mettler	
			(Res.= 10 mg)	
			4-RI-MM-MS1GR	
Weight Class M2, M3 <sup>F</sup>	5 000 g	0.23 g	ABBA Substitution	
	10 000 g	0.3 g	Method. OIML	
	20 000 g	0.4 g	Weights M1	
	20 000 g	0.4 g	Scale Sartorius	
			(Res.= 0.1 g)	
			4-RI-MM-MS1GR	
Scales and Balances <sup>O</sup>	1 g to 200 g	$(3.14 \times 10-5 + 847 \times 10^{-6} \text{Wt}) \text{ mg}$	OIML Class E2, F1	SIM MWG7 /
	1 g to 6 000 g	$(3.14 \times 10^{-5} + 1.67 \times 10^{-6} \text{Wt}) \text{ g}$	and M1 Weights	cg-01/v.00
	0.1 kg to 100 kg	$(5.1 \times 10^{-5} + 165 \times 10^{-4} \text{Wt}) \text{ g}$	4-PT-MFW-B OIML R 76-1	

Thermodynamic

Thermodynamic	///			
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Temperature Calibration Liquid in Glass Thermometer <sup>F</sup>	5 °C to 60 °C	0.2 °C	Circulation Bath 4-PT-TT-TVIP 4-PT-TT-TVIT	NIST SP 250-23 ASTM E1-14
Temperature Measurement Digital Termometer <sup>F</sup>	40 °C to 300 °C	0.9 °C	Reed BX-150 Dry Block 4-PT-TT-TD	ASTM E644-11 ASTM E2623-14
Temperature measurement Thermocouple Type K <sup>F</sup>	40 °C to 300 °C	0.9 °C	Reed BX-150 Dry Block Temperature Calibrator 4-PT-ET-TP	Euramet_cg-08/v.01 ASTM E230/E230M
Temperature Measurement Thermocouple Type J <sup>F</sup>	40 °C to 300 °C	0.9 °C		Euramet_cg-08/v.01 ASTM E230/E230M
Temperature Controllers with Thermocouple Type K <sup>FO</sup>	-30 °C to 1 200 °C	(0.24 + 11 x 10 <sup>-4</sup> T) °C	Digital Thermometer 4-PT-TT-CO	Euramet_cg-11



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Accreditation is granted to the facility to perform the following calibrations:

Thermodynamic

Thermodynamic				
MEASURED	RANGE	CALIBRATION	CALIBRATION	CALIBRATION
INSTRUMENT,	(AND SPECIFICATION	AND MEASUREMENT	EQUIPMENT AND	MEASUREMENT
QUANTITY OR GAUGE	WHERE APPROPRIATE)	CAPABILITY	REFERENCE	METHOD OR
		EXPRESSED	STANDARDS USED	PROCEDURES USED
		AS AN UNCERTAINTY (±)		
Temperature	40 °C to 300 °C	0.9 °C	Reed BX-150 Dry	ASTM E644
Measurement RTD			Block Temperature	
Pt 1 000			Calibrator	
$(1\ 155.4\ \Omega\ \text{to}\ 2\ 120.5\ \Omega)^{\text{F}}$			4-PT-ET-TP	
Thermometer of Mercury	40 °C to 300 °C	0.9 °C	Heating Circulating	NIST SP 250-23
in Glass <sup>F</sup>			Bath	ASTM E1-14
			Digital Thermometer	
			4-PT-TT-TVIP	
			4-PT-TT-TVIT	
Thermohygrometer F	30 % RH to 85 % RH	3 % RH	Certified Hygrometer	CEM TH-007
Humidity			(in a Climatic	
_			Chamber)	
Thermohydrometer F	5 °C to 60 °C	1 °C	Incubator	CEM TH-007
Temperature				

#### Dimensional

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MEASURED	RANGE	CALIBRATION	CALIBRATION	CALIBRATION
INSTRUMENT,	(AND SPECIFICATION	AND MEASUREMENT	EQUIPMENT AND	MEASUREMENT
QUANTITY OR GAUGE	WHERE APPROPRIATE)	CAPABILITY	REFERENCE	METHOD OR
		EXPRESSED	STANDARDS USED	PROCEDURES USED
		AS AN UNCERTAINTY (±)		
Thickness Gages <sup>FO</sup>	23 μm to 1 453 μm	0.3 μm	Certified Shim Set	ASTM E-376
			4-PT-DM-ME	

#### Mechanical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	CALIBRATION MEASUREMENT METHOD OR PROCEDURES USED
Density and Specific Gravity Calibration of Hydrometers <sup>F</sup>	0.5 g/cm <sup>3</sup> to 2.0 g/cm <sup>3</sup>	0.001 1 g/cm <sup>3</sup>	Distilled Water Analytical Scale Density System for analytical scale Inmersion Balastre	SIM MWG7 cg-03/v.00 INIMET ISSN: 0138-8576



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#### Time and Frequency

Time and Trequency				
MEASURED	RANGE	CALIBRATION	CALIBRATION	CALIBRATION
INSTRUMENT,	(AND SPECIFICATION	AND MEASUREMENT	EQUIPMENT AND	MEASUREMENT
QUANTITY OR GAUGE	WHERE APPROPRIATE)	CAPABILITY EXPRESSED	REFERENCE	METHOD OR
		AS AN UNCERTAINTY (±)	STANDARDS USED	PROCEDURES USED
Stopwatch <sup>F</sup>	24 hr	0.087 s	Stopwatch	NIST SP 960-12
			Photo Totalize Method	
			4-PT-TFT-CR	

- 1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- 3. The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location.
- The presence of a superscript O means that the laboratory performs calibration of the indicated parameter onsite at customer locations.
- 5. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.
- 6. The term L represents length in inches or millimeters as appropriate to the uncertainty statement.
- 7. The term T represents temperature in °C or °F as appropriate to the uncertainty statement.
- 8. The term R represent refractive index in Brix as appropriate to the uncertainty statement.
- 9. The term Wt represents weight in pounds or grams (including SI multiple and submultiple units) appropriate to the uncertainty statement.
- 10. The term  $\tau$  represent transmittance index (scale 0 to1)as appropriate to the uncertainty statement